

CLASSIFICATION	High-Alumina Low Cement Castable		
PHYSICAL PROPERTIES	Max. Service Temperature	°C	1500
	Max. Grain Size of Aggregates	mm	12.5
	Approx. Weight Required for Casting	kg/m ³	2430
	Approx. Amount of Water Required for Casting	%	4.5-5.5
	Bulk Density After Drying at 110 °C	kg/m ³	2500
	Modulus of Rupture After Drying at 110 °C	kg/cm ²	65
	Cold Crushing Strength After Drying at 110 °C	kg/cm ²	550
	Permanent Linear Change After Heating at 1400 °C	%	+0.70
CHEMICAL COMPOSITION	Alumina (Al ₂ O ₃)	%	58.0
	Silica (SiO ₂)	%	38.0
	Iron Oxide (Fe ₂ O ₃)	%	1.1
	Lime (CaO)	%	1.0
THERMAL EXPANSION	400 °C	%	0.27
	800 °C	%	0.40
	1000 °C	%	0.52
	1200 °C	%	0.67
	1400 °C	%	0.81
THERMAL CONDUCTIVITY	400 °C	(W/m.K)	1.60
	500 °C	(W/m.K)	1.60
	600 °C	(W/m.K)	1.60
	800 °C	(W/m.K)	1.60
	1000 °C	(W/m.K)	1.65
	1200 °C	(W/m.K)	1.75

The above data are typical values of which the properties of the samples tested according to the internal procedure and standard of Siam Refractory generally accepted by our customers for many years. The above data can not be used for specification or guarantee purpose. Siam Refractory reserves the right to update the above data and change our internal procedure and standard without any prior notice.