

CAST 13 CG

CLASSIFICATION	Coarse Grain Fireclay Castable		
PHYSICAL PROPERTIES	Max. Service Temperature	°C	1300
	Max. Grain Size of Aggregates	mm	12.5
	Approx. Weight Required for Casting	kg/m ³	2110
	Approx. Amount of Water Required for Casting	%	11-13
	Bulk Density After Drying at 110 °C	kg/m ³	2155
	Modulus of Rupture After Drying at 110 °C	kg/cm ²	60
	Modulus of Rupture After Heating at 1260 °C	kg/cm ²	50
	Cold Crushing Strength After Drying at 110 °C	kg/cm ²	380
	Cold Crushing Strength After Heating at 1260 °C	kg/cm ²	250
	Permanent Linear Change After Heating at 1260 °C	%	+0.50
CHEMICAL COMPOSITION	Alumina (Al ₂ O ₃)	%	38.5
	Silica (SiO ₂)	%	49.0
	Iron Oxide (Fe ₂ O ₃)	%	1.5
	Lime (CaO)	%	9.5
THERMAL EXPANSION	400 °C	%	0.22
	800 °C	%	0.28
	1000 °C	%	0.35
	1200 °C	%	0.43
THERMAL CONDUCTIVITY	400 °C	(W/m.K)	1.18
	600 °C	(W/m.K)	1.23
	800 °C	(W/m.K)	1.28
	1000 °C	(W/m.K)	1.38

The above data are typical values of which the properties of the samples tested according to the internal procedure and standard of Siam Refractory generally accepted by our customers for many years. The above data can not be used for specification or guarantee purpose. Siam Refractory reserves the right to update the above data and change our internal procedure and standard without any prior notice.